



> **Technical Sheet**

**BLOC**  
 PURE  
 EFFICIENCY



**BLOC 01**  
 Navy Blue  
 34/35 - 46/47



**BLOC 02**  
 Medium Blue  
 34/35 - 46/47



**BLOC 03**  
 Green  
 34/35 - 46/47



**BLOC 04**  
 Fuchsia  
 34/35 - 42



**BLOC 05**  
 White  
 34/35 - 46/47



**BLOC 06**  
 Yellow  
 34/35 - 46/47



**BLOC 11 RECYCLED**  
 Black | Black  
 34/35 - 46/47



100% RECYCLED



Also available without strap



Also available BLOC Open

• **BLOC Strap**



# BLOC

PURE  
EFFICIENCY



**BLOC** is a one-piece clog designed for long lasting comfort and easy maintenance.

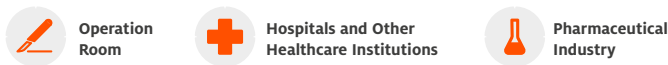
## Description

**BLOC**, is a monocolored occupational clog entirely made of polymeric materials and with the following components:

- Antistatic insert;
- Heel-strap; \*
- Ventilation holes. \*\*

## Users

**BLOC**, is ideal for activities in which professionals spend many hours standing and, who hence have a tendency to suffer foot discomfort or lower body fatigue, especially to be used in:



## Specifications

- Sterilizable**  
Produced in a high-quality polymer which allows sterilization in autoclave up to 134 °C for 15 minutes.
- Shock Absorption**  
The special design helps to reduce the occurrence of micro-lesions in tendons, bones and joints, and the feeling of tired legs.
- Antistatic**  
Promotes the dissipation of accumulated static electricity.
- ESD**  
Protects objects and electronic equipment you work with.
- Upper Liquid Protection**  
Avoids the entrance of liquids inside the shoe.
- Removable Strap \***  
Increases comfort and support to the heel, as well as keeps your foot firmly in the footwear.
- Breathable \*\***  
Regulates the temperature and humidity of the foot.
- Washable**  
The footwear can be machine washed up to 90 °C.
- Antislip**  
The sole is designed to reduce the risk of slipping.
- Lemon Scent**  
The footwear has a fresh and soft fragrance, with a lemon scent.
- 100% Recycled (Applies to BLOC 11)**  
Raw material from industrial waste, such as: samples, prototypes, burrs and products that do not meet quality standards.

## Materials and Technologies

- BLOC** is made with **Steri-tech™** technology. Its material allows sterilization up to 134 °C, is non-toxic and provides odor resistance.
- The special design of the heel gives unparalleled comfort.

## Technical Standard

- CE**  
Regulation 2016/425
- EN ISO 20347:2012** OB+A+E+SRC
- SATRA TM 158:1992** Washability — 90 °C.

Made and designed by:  
WOCK® 2022 by Walkmore, S.A.



## Technical Specifications

- Heat resistance — autoclavable up to a maximum of 134 °C for 15 minutes;
- Slip-resistant;
- Resistant to abrasion;
- Recyclable.

Chemical resistance Indicatives Material: STERI-TECH®		Chemical resistance Indicatives Material: STERI-TECH®	
Medium	SEBS Grades	Medium	SEBS Grades
WATER	1	SUNFLOWER OIL	3
SALINE SOLUTION	1	BRAKE FLUID	2
ACIDS / BASES		21D / 23°C	2
DETERGENT SOLUTION	1	7D / 70°C	2-3
SOAP SOLUTION	1	PETROL	3-4
CAUSTIC SODA SOLUTION	1	WATER/OIL EMULSION (70°C)	2
POTASSIUM SOLUTION	1	ETHYLENTE GLYCOL, 50% SOLUTION	1
AMMONIA	1	10D / 90°C	1
SULFURIC ACID 95%	1	MINERAL OIL	3
NITRIC ACID 10%	1	7D / 23°C	3
HYDROCHLORIC ACID 10%	1	24H / 70°C	3
CILTRIC ACIS 10%	2-3	HYDRAULIC OIL	
LACTIC ACID 10%	1	7D / 23°C	2
HYDROGEN PEROXIDE (6 TO 12%)	2	24H / 70°C	3
ALCOHOLS	1-2	TOLUENE (1H)	2
ALDEHYDES / KETONES	1-2	PETROLETHER (1H)	2
SODIUM CHLORIDE (10% SOLUTION)	1		

Legend: 1 = Excelent; 2 = Good; 3 = Limited; 4 = Not recommended

## Care and Cleaning

**Wash:** Machine washable up to a maximum temperature of 90 °C. Can also be steam sterilized in autoclave up to 134 °C for 15 minutes.

**Dry:** Wipe with a cloth or dry at room temperature.

## Attention

**BLOC** resists to several sterilizations in autoclave, but the durability of the clog depends on following the recommended cleaning and washing instructions. **BLOC** also resists to several washings at 90 °C in washing machine. It is not recommended the use of bleaching agents during washing machine cycles at 90 °C.

\* Only applies to BLOC Strap version.

\*\* Only applies to BLOC Open version.

**WOCK®**

WOCK® is a registered trademark owned by Walkmore, S.A.

## DECLARATION OF CONFORMITY

**MANUFACTURER:** WALKEMORE, S.A.  
Rua das Casas queimadas, N° 567  
4415-439 Grijó, Vila Nova de Gaia  
Portugal

This EU declaration of conformity is issued under the sole responsibility of the manufacturer, who declares that the equipment included by this declaration complies with Regulation (EU) 2016/425 for Personal Protective Equipment - Category II.

**PRODUCT NAME:** BLOC



(Produced in the year/month marked on the clogs)

**PRODUCT DESCRIPTION:** Professional clogs from the WOCK® brand, made entirely from polymeric materials, from Size 34 to 47.

**NOTIFIED BODY:** APICCAPS – Associação Portuguesa dos Industriais de Calçado, Componentes e Artigos de pele e seus Sucedâneos, N.º 2790

**CONFORMITY ACESSMENT:** De acordo com o procedimento descrito no Módulo B, do Regulamento (UE) N.º 2016/425

**EU CERTIFICATE OF CONFORMITY:** EU Type Examination Certificate CE-2790-34/2022, Shoe type A, with protection category **OB E A SRC**, according to standard EN ISO 20347:2012

**ADDITIONAL INFORMATION:** Washability 90°C: SATRA TM 158:1992  
Sterilization in Autoclave at 134°C  
ESD – IEC 61340-5.1:2016 (Anexo A.2)

Grijó, 02 January 2024

**WALKEMORE, S.A.**

A Administração,

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José Pinto  
CEO